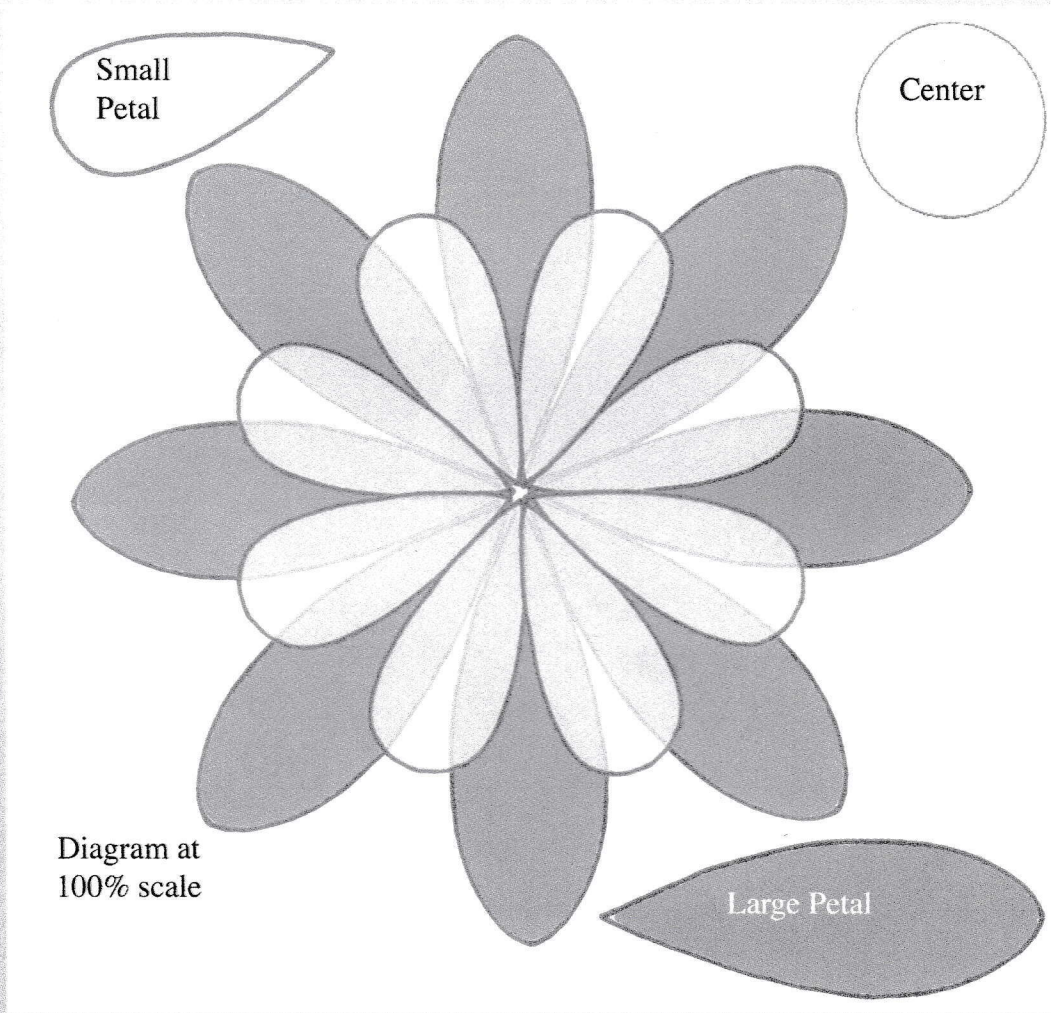


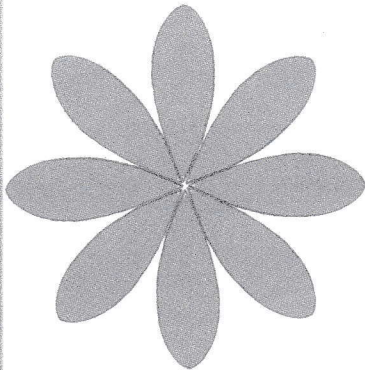
**Required Glass Pieces**

- 8 Large Petals
  - 8 Small Petals
  - One 1" circle
- Mold Used GM53**

The center of the flower made from this pattern shown in Figure 12, was made by fusing frit in a 1" disk frit casting mold LF08 by Creative Paradise. An alternative method for making a center for this flower is to cut a 1" circle of glass and placing decorative elements on the disk such as frit, stringers, enamels or dichroic glass. Fire the Center circle separated from the petals to make a create the flower with a hole fused into the center for stemming or place the Center circle over the center area of the petals to make a solid flower.

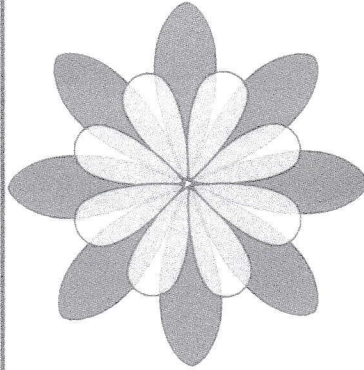


**Placement Step One**



Arrange the 8 Large Petals as seen above, leaving a small gap in the center where the ends meet.

**Placement Step Two**



Place the Small Petals on top of Large Petals, centered between 2 petals below as shown above.

Fire the constructed glass flower and the Center circle to a contour fuse. A suggested firing schedule can be found in Table 1 on page 38. Slump the fused glass on mold GM53 using the suggested firing schedule found in Table 3 on page 38.