

Fire the constructed glass flower to a contour fuse. A suggested firing schedule can be found in Table 1 page 38. Drape the fused glass over mold GM50 Large Cone Former (or GM139 XL Cone Former if the pattern was increased by 150% to create XL Lily). The flower should be placed on the mold with the Small Petals facing up and the center of the flower on the center of the mold. Drape the glass using the drape firing schedule found in Table 6 found on page 38.

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: **Required Glass Pieces**

- 6 Small Petals
- 3 Thin Petals
- 3 Wide Petals

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: **Mold Used**

- Pattern as shown
  - GM50 Large Cone Former
  - Increase Pattern by 150% to create Extra Large Lily and drape on GM139 XL Cone Former
- .....

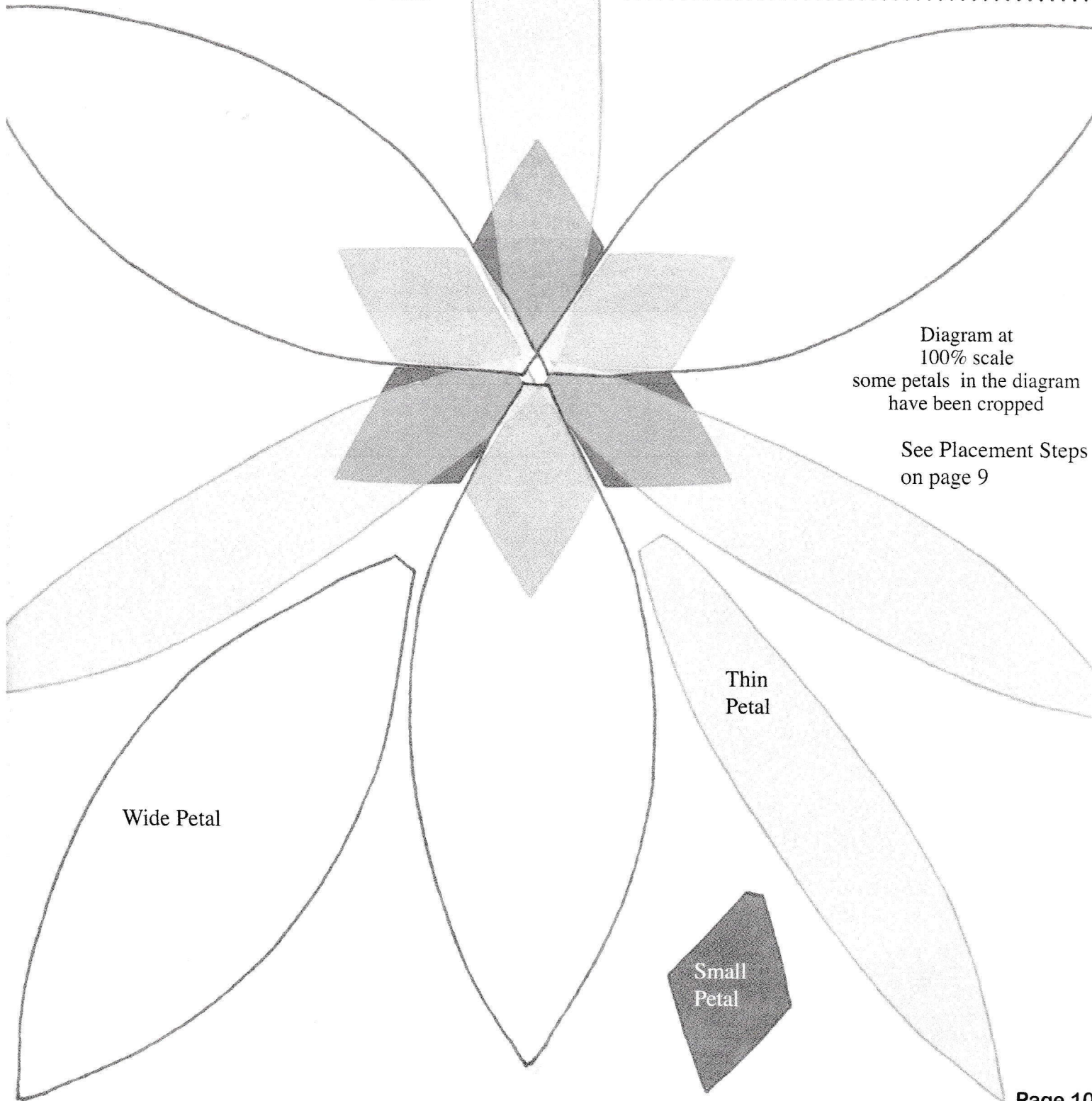


Diagram at 100% scale  
some petals in the diagram have been cropped

See Placement Steps on page 9